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D2182B050
Job Sheet 186204



Part No: D2182B050

Job Qty: 50 ea

Part Name: Clamp Cushion Black 5.0 " Long



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP: B 99.03.02 Re-format DM IPP Rev:C 10.11.02 as per revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		11/16/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
100	Small Fab	50 pcs		11/16/18	0.00	0.00	Small Fab		Smb
110	QC	50 pcs		11/16/18	0.00	0.00	QC5		38
120	Packaging	50 pcs		11/16/18	0.00	0.00	Packaging3		57639
130	QC21-SA	50 Ea		11/16/18	0.00	0.00	QC21		9-89

Part Op
Descriptions: 100 - Cut as per dwg

DAS
21
9-89

NOV 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2182B	Rubber Cushion - Black (\$Per Foot)	20.8300 pcs (.4166 ea)	90-Start up Operation	PK0459

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2182B	21	4,447	0

Part Specifications

Specifications could not be found.



Container No: S127293



Part: D2182B050

Job No: 186204

Serial No/Batch: S127293

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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www.dartaerospace.com

Date: 11/13/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								